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RBW6505G00131-3T-11
Job Sheet 202692



Part No: RBW6505G00131-3T-11

Job Qty: 1 pcs

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Due Date: 11/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6505G00131-3T Rev A IPP Rev. A 19.09.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/20/19	11/20/19	0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	11/20/19	11/20/19	0.00	0.00	QC 5 - 10		DART 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	11/20/19	11/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S231218



Part: RBW6505G00131-3T-11

Job No: 202692

Serial No/Batch: S231218

Revision: A

Inspector:

Exp Date:

Instructions:

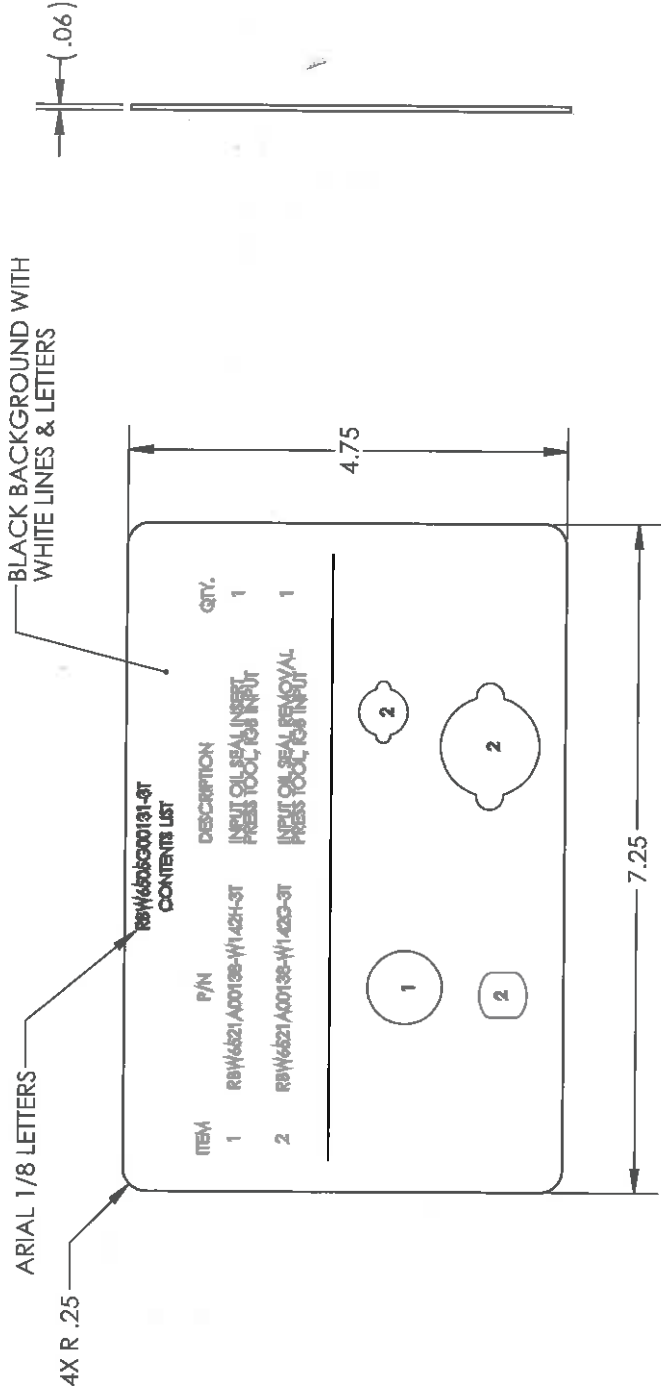
Date: 11/13/19

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DA
					Packaging 3 - 7 - B4B	2
					Packaging 3 - 8 - B4B	9-00
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	DA
130	QC 21 - SA	1 pcs	11/20/19	0.00 0.00	QC 21 - SA - 21	21 NOV 29 2019
					QC 21 - SA - 70	8-00
					QC 21 - SA - 53	
Part Op 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF						
Descriptions: 110 - QC5- Inspect part completeness to step on W/O						
120 - Identify as per dwg & Stock Location:						
130 - QC21- Final Inspection - Work Order Release						
GA164						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
LM922402	Plastic, Black & White 1/16"	.2400 sf (.24 ea)	100-Small Fab - 1	5180574		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	LM922402	0	45	0		
Part Specifications						
Specifications could not be found.						

Plex 11/1/19 7:22 AM Dart.lajeunesse.marie

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REV		REVISIONS	
DESCRIPTION		DATE	INITIAL
APPROVED			



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207692 HUS
19-11-01

(11)

INSIDE PLACARD



TITLE		TOOL KIT, IGB SEAL REPLACEMENT	
DWG NO.		RBW6505G00131-3T-11	
REV		A	
MATERIAL		PLASTIC	
UNLESS OTHERWISE SPECIFIED		DRAWN BY: DUERFELDT	
DIMENSIONS ARE IN INCHES		APPROVED	
XXX ± .005		REVIEW	
XX ± .01		FRACTIONS ± 1/32	
X ± .1		ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE		1:2	
DATE		6/6/2014	
SHEET		4 OF 4	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					